

1. Identification

Product identifier NARMAG FG-HS CASTABLE

Other means of identification

Brand Code 953A

Recommended use For Industrial Use Only

Recommended restrictions Avoid dry cutting, blasting, or dust generation.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100
Moon Township
Pennsylvania
15108
US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com

Emergency phone number Not available.

Supplier Not available.

2. Hazard identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 1
Serious eye damage/eye irritation Category 1
Health hazards not otherwise classified Category 1

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage. Presents a health hazard which is not otherwise classified.

Precautionary statement

Prevention Do not breathe dust. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Wash contaminated clothing before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
MAGNESIUM OXIDE		1309-48-4	80 - 100

Chemical name	Common name and synonyms	CAS number	%
ALPHA-ALUMINA		1344-28-1	2.5 - 10
CHROMIUM (III) OXIDE		1308-38-9	2.5 - 10
CALCIUM OXIDE		1305-78-8	1 - 2.5
SILICA, AMORPHOUS, FUMED		69012-64-2	1 - 2.5
Other components below reportable levels			2.5 - 10

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

5. Fire-fighting measures

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk. Large Spills: Wet down with water and dike for later disposal. Absorb in vermiculite, dry sand or earth and place into containers. Shovel the material into waste container. Following product recovery, flush area with water. Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.003 mg/m3	Inhalable fraction.
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.5 mg/m3	
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Fume.

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.5 mg/m3	Total
MAGNESIUM OXIDE (CAS 1309-48-4)	STEL	10 mg/m3	Respirable dust and/or fume.
	TWA	3 mg/m3	Respirable dust and/or fume.
		10 mg/m3	Inhalable fume.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	4 mg/m3	Total fume.
		1.5 mg/m3	Respirable fume.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.003 mg/m3	Inhalable fraction.
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.5 mg/m3	
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	2 mg/m3	Respirable fraction.

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	TWA	10 mg/m3	Total dust.
CALCIUM OXIDE (CAS 1305-78-8)	TWA	2 mg/m3	
CHROMIUM (III) OXIDE (CAS 1308-38-9)	TWA	0.5 mg/m3	
MAGNESIUM OXIDE (CAS 1309-48-4)	TWA	10 mg/m3	Fume.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	TWA	2 mg/m3	Respirable dust and/or fume.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value	Form
ALPHA-ALUMINA (CAS 1344-28-1)	15 minute	20 mg/m3	
	8 hour	10 mg/m3	
CALCIUM OXIDE (CAS 1305-78-8)	15 minute	4 mg/m3	
	8 hour	2 mg/m3	
CHROMIUM (III) OXIDE (CAS 1308-38-9)	15 minute	1.5 mg/m3	
	8 hour	0.5 mg/m3	
MAGNESIUM OXIDE (CAS 1309-48-4)	15 minute	20 mg/m3	Inhalable fraction.
	8 hour	10 mg/m3	Inhalable fraction.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	8 hour	2 mg/m3	Respirable fraction and fume.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.



General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Powder.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Chlorine. Phosphorus. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Dusts may irritate the respiratory tract, skin and eyes. Coughing.

Information on toxicological effects

Acute toxicity	Not known.
Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

CALCIUM OXIDE (CAS 1305-78-8)	Irritant
CHROMIUM (III) OXIDE (CAS 1308-38-9)	Irritant

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1)	A4 Not classifiable as a human carcinogen.
CHROMIUM (III) OXIDE (CAS 1308-38-9)	A4 Not classifiable as a human carcinogen.
MAGNESIUM OXIDE (CAS 1309-48-4)	A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1)	Not classifiable as a human carcinogen.
CHROMIUM (III) OXIDE (CAS 1308-38-9)	Not classifiable as a human carcinogen.
MAGNESIUM OXIDE (CAS 1309-48-4)	Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

CHROMIUM (III) OXIDE (CAS 1308-38-9)	3 Not classifiable as to carcinogenicity to humans.
SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)	3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.
Waste from residues / unused products	As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP) must be done to determine the waste status of used product. Reuse and recycling of chrome Refractories is recommended whenever possible.
Contaminated packaging	Not available.

14. Transport information

TDG	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

Canadian regulations	This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.	
Controlled Drugs and Substances Act	Not regulated.	
Export Control List (CEPA 1999, Schedule 3)	Not listed.	
Greenhouse Gases	Not listed.	
Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)	CHROMIUM (III) OXIDE (CAS 1308-38-9)	
Precursor Control Regulations	Not regulated.	
International regulations		
Stockholm Convention	Not applicable.	
Rotterdam Convention	Not applicable.	
Kyoto protocol	Not applicable.	
Montreal Protocol	Not applicable.	
Basel Convention	Not applicable.	
International Inventories		
Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date	12-06-2021
Version #	01
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision information	Product and Company Identification: Product and Company Identification Composition / Information on Ingredients: Component Summary Transport Information: Hazreg Values Transportation HazReg Data: Transportation